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(54) **A GAS CONTAINER VALVE**

**GASFLASCHENVENTIL**

**SOUPAPE POUR BOUTEILLE DE GAZ**

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**EP-A- 0 018 121 EP-A- 0 098 914**  
**DE-C- 3 507 263 US-A- 4 120 314**

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## Description

The invention relates to a gas container valve for a container for liquified gas comprising a valve housing with a detachably mounted bushing with a first valve seat, an elongate valve body which is displaceable in a bore in the valve housing, said valve body comprising a first valve head, a valve spring biasing the first valve head against the first valve seat in the outflow direction of the gas, and a second valve seat and a second valve head placed upstream of the first valve seat and the first valve head.

A gas container valve of this type is known from EP-A1-0 016 121 corresponding to DK Patent Application No. 1516/79. In this known gas container valve the valve seat and the valve head may be removed for replacement or repair purposes without any need for emptying the container of gas, as the container may be closed by means of a second valve positioned up-stream of the first valve, said second valve being in this case manually operated. This gas container valve suffers from the substantial drawback that it is expensive to manufacture and is liable to damage during handling of the container for liquified gas. Furthermore, it has the drawback that the detachably mounted bushing, in which the valve seat is located, also contains the valve body with valve spring and abutment therefor, which for a replacement of the valve head entails dismantling of said parts with a subsequent reassembling, which is labour-consuming.

EP-A2-0 098 914 discloses a double seal valve for filling pressurized tanks. The valve contains two separate valve units each having a valve seat, a valve head and a valve spring. The valve unit adjacent to the tank is arranged to open after the other valve unit opens and to close before the other valve unit closes.

DK Patent No. 112.696 discloses a gas container valve, in which two detachable bushings are placed one after the other, each having a valve aggregate comprising valve seat, valve head, valve spring, and abutment for the valve spring. This gas container valve is expensive to manufacture and requires like the aforementioned gas container valve much labour in connection with dismantling and replacement of damaged valve parts.

US Patent No. 4,120,314 discloses a hydraulic activation valve, in which valve seat, valve head, valve spindle and valve spring are contained in a unit, which may be screwed into the valve aggregate. The individual parts are, however, assembled in the bushing in such a way that they cannot be replaced, and it is necessary to discard all parts if the valve becomes leaky.

It is the object of the invention to provide a gas container valve which allows the repair of a leaky gas container valve, without the gas container having to be emptied first of gas, and in which the valve does not suffer from the above-mentioned drawbacks.

This object is met according to the invention by a

valve of the type stated by way of introduction, said valve being characteristic in that the first valve head is detachably mounted on the valve body, that the second valve head is also mounted on the valve body, that the valve spring is positioned between the first and the second valve heads, one end engaging an abutment in the bore of the valve housing and the other end engaging the valve body, that the valve unit formed by the second valve seat and the second valve head is always open when the bushing is mounted in the valve housing, and in that the valve spring brings the second valve head to sealing contact with the second valve seat, when the bushing has been dismantled.

Dismantling of the bushing results in the valve body being free to displace itself in the outflow direction of the gas under bias of the valve spring, until the second valve head at the end of the valve body facing the gas container abuts against its valve seat and consequently impedes gas in the container from flowing out. It is then possible to replace the first valve head and/or the bushing and to assemble the gas container valve again without having to empty the container of gas first. The first valve head is detachably mounted on the valve body and by dismantling the detachable bushing quick access for repair or exchange of the valve seat in the bushing and the valve head is attained. The valve body with valve spring, however, remains in the housing of the gas container valve, and the valve spring pulls the second valve head into abutment against the second valve seat, the gas in the container being thus prevented from streaming out. Thus, only the parts to be replaced are removed, and the task of dismantling is reduced to a minimum.

In a preferred embodiment the valve body comprises an upper part carrying the first valve head and being provided with means for guiding the valve body in the bore, and a lower part carrying the second valve head. This makes it possible to mount each of the two parts of the valve body from their respective ends of the valve housing and to assemble them for instance by screwing together or by soldering.

In a particularly preferred embodiment of the invention the upper and lower parts of the valve body are connected by means of a snap lock, which makes the assembly particularly simple, the two parts just having to snap into each other, whereby more complicated operations, like for instance the above-mentioned screwing together or welding, are avoided.

Another preferred embodiment of the invention is characteristic in that the valve body is a unit and that the biggest cross-section of the second valve head is smaller than the opening defined by the second valve seat and carries a resilient sealing, the outer periphery of which, seen in a plane parallel to the second valve seat, is bigger, when in use, than the outer periphery of said opening. Hereby, a particularly simple manufacture of the valve body is attained, and if the sealing for instance consists of a resilient ring which is to be placed in a

groove in the second valve head, the assembly work is reduced to running the valve body through the valve housing from one end and then to snapping the O-ring into the groove from the other end of valve housing. The assembly work may be further simplified in that the dimension of the groove and the resiliency of the sealing are chosen such that the force needed for pressing the valve body with mounted sealing through the opening defined by the valve body is substantially bigger than the force exerted by the gas in a gas container on the other valve head against its seat, when the bushing has been removed, whereby it is ensured that the valve head cannot be pressed out again by the gas. By such a solution the assembly is reduced to just inserting the valve body from one end of the valve housing and pressing it through the opening of the second valve seat.

In still another preferred embodiment the valve body may have means for guiding the valve body in the opening defined by the second valve seat. This has the effect that the valve is guided more securely during its movement, the guiding means contributing simultaneously to impart a bigger rigidity to the valve body, which contributes to safeguarding the valve body against damage during the handling before or during the assembly.

In a further preferred embodiment of the gas container valve according to the invention the abutment for the first end of the valve spring is an annular shoulder in the bore of the valve housing and carries the second valve seat. This combination of valve seat and abutment for the valve spring simplifies the manufacture of the gas container valve and makes it less expensive.

The invention will now be explained in detail in the following by means of an embodiment and with reference to the drawing, in which

Fig. 1 is a longitudinal sectional view of a gas container valve according to the invention, the first valve head being in close abutment against its seat, Fig. 2 a cross-sectional view along line II-II in Fig. 1, Fig. 3 is a longitudinal sectional view of the valve housing in Fig. 1, the bushing and the first valve head being shown in a dismantled state, and the second valve head in close abutment against its seat,

Fig. 4 is a longitudinal sectional view of a valve housing and a valve body in two parts for assembly by a snap lock, and

Fig. 5 is a sectional view of a valve housing and an integral valve body and associated sealing.

The gas container valve 1 shown in the drawing has a housing 2 with a central bore 14 and an outer, conical thread 15 for the screwing down of the gas valve in the outlet of a gas container. In the other end of the container a bushing 7 has been screwed on, said bushing carrying a valve seat 3. The bushing has an O-ring 16 for sealing the joint against the valve housing 1. Internally, the bushing is provided with a hexagonal hole 11 allowing

an Allen key to be used for the dismantling of the bushing.

In the bore 14 of the valve housing 2 a valve body 4 is provided, said valve body carrying four wings 18 which guide the valve body during its movement in the bore. A valve spring 6 has been inserted between the valve guides 18 and an annular projection 10 in the bore 14, said valve spring acting on the valve body in the direction towards the valve seat 3. A valve head 5 carried by the valve body 4 is, as will be best seen from Fig. 3, provided with a pin 12 which fits loosely in a central bore 13 in the valve body, and a sealing 20 providing a tight sealing against the valve seat 3. The valve body 4 comprises in this case an upper part 4a and a lower part 4b assembled by means of soldering.

The annular projection 10 in the bore 14 of the valve housing forms a valve seat 9 for a second valve head 8 which is integral with the end of the valve body 4. The valve head 8 carries a sealing 21 for providing a tight sealing against the valve seat 9.

The valve body shown in Fig. 4 consists of two parts 4a, 4b carrying the female and the male part of a snap lock connection. The snap lock connection of the lower part 4b comprises a collar 27 and a truncated cone 25, the large end base of which forms a shoulder 26. The snap lock connection of the upper part 4a is established by a narrowing 28 of the bore 13, where the transition between the narrowing and the bore forms an internal shoulder 29. The valve body is assembled by introducing the truncated cone 25 of part 4b into the narrowing 28 until collar 27 abuts against the under side of part 4a and the rim of the base 26 abuts against the shoulder 29.

The valve body 4 shown in Fig. 5 is integral and has a head 8a which extends through the opening 9a of the valve housing 2. The valve body 4 has a set of wings 18 for guidance in the bore 14 of the valve housing and another set of wings 30 for guidance in the opening 9a. The valve head 8a has a groove 31 for receiving a sealing 21, here shown as an O-ring.

When repairing a leaky gas container valve 2 the bushing 7 is screwed out first from the valve housing 2, following which the valve head 5 is taken out. Simultaneously therewith the valve spring 6 biases valve head 8 towards its seat 9 and thereby prevents the gas in the container from flowing out. Depending on the kind of leak, a new valve head 5 and/or a new bushing is then mounted.

During the first part of the screwing down of the bushing 7 the second valve head 8 closes for the gas stream, until the valve seat 3 of the bushing abuts the first valve head 5, which then takes over the closing. At the same time valve 8,9 is opened at the bottom end of valve body 4 as the bushing 7 is screwed all the way down.

# Claims

1. A gas container valve (1) for a container for liquified gas comprising a valve housing (2) with a detachably mounted bushing (7) with a first valve seat (3), an elongate valve body (4) which is displaceable in a bore (14) in the valve housing (2), said valve body (4) comprising a first valve head (5), a valve spring (6) biasing the first valve head (5) against the first valve seat (3) in the outflow direction of the gas, and a second valve seat (9) and a second valve head (8) placed upstream of the first valve seat (3) and the first valve head (5),  
**characterized** in that the first valve head (5) is detachably mounted on the valve body (4), that the second valve head (8) is also mounted on the valve body (4), that the valve spring (6) is positioned between the first (5) and the second (8) valve heads, one end engaging an abutment (10) in the bore (14) of the valve housing (1) and the other end engaging the valve body (4), that the valve unit formed by the second valve seat (9) and the second valve head (8) is always open when the bushing (7) is mounted in the valve housing (2), and in that the valve spring (6) brings the second valve head (8) to sealing contact with the second valve seat (9), when the bushing (7) has been dismantled.
2. A gas container valve according to claim 1,  
**characterized** in that the valve body (4) comprises an upper part (4a) carrying the first valve head (5) and being provided with means (18) for guiding the valve body (4) in the bore (14) and a lower part (4b) carrying the second valve head (8).
3. A gas container valve according to claim 2,  
**characterized** in that the upper and lower parts (4a, 4b) of the valve body (4) are connected by means of a snap lock.
4. A gas container valve according to claim 1,  
**characterized** in that the valve body (4) is a unit and that the biggest cross-section of the second valve head (8a) is smaller than the opening (9a) defined by the second valve seat (9) and carries a resilient sealing (21), the outer periphery of which, seen in a plane parallel to the second valve seat (9), is bigger when in use than the outer periphery of said opening (9a).
5. A gas container valve according to any of the preceding claims,  
**characterized** in that the valve body (4) has means (30) for guiding the valve body (4) in the opening (9a) defined by the second valve seat (9).
6. A gas container valve according to any of the preceding claims,

**characterized** in that the abutment (10) for the first end of the valve spring (6) is an annular projection in the bore (14) of the valve housing (2) and carries the second valve seat (9).

## Patentansprüche

1. Gasflaschenventil (1) für einen Behälter für flüssiges Gas umfassend ein Ventilgehäuse (2) mit einer abnehmbar montierten Buchse (7) mit einem ersten Ventilsitz (3), und einen in einer Bohrung (14) im Ventilgehäuse (2) verschiebbar angeordneten, länglichen Ventilkörper (4), welcher Ventilkörper (4) einen ersten Ventilkopf (5), eine den ersten Ventilkopf (5) gegen den ersten Ventilsitz (3) in der Ausströmrichtung des Gases belastende Ventilspring (6) sowie einen zweiten Ventilsitz (9) und einen stromaufwärts des ersten Ventilsitzes (3) und des ersten Ventilkopfes (5) angeordneten zweiten Ventilkopf (8) umfasst, dadurch **gekennzeichnet**, dass der erste Ventilkopf (5) auf dem Ventilkörper (4) abnehmbar montiert ist, dass der zweite Ventilkopf (8) auch auf dem Ventilkörper (4) montiert ist, dass die Ventilspring (6) zwischen dem ersten (5) und dem zweiten Ventilkopf (8) angeordnet ist und mit dem einen Ende in Eingriff mit einer Anlage (10) in der Bohrung (14) des Ventilgehäuses (1) und dem anderen Ende in Eingriff mit dem Ventilkörper (4) steht, dass die durch den zweiten Ventilsitz (9) und dem zweiten Ventilkopf (8) gebildete Ventileinheit immer offen ist, wenn die Buchse (7) im Ventilgehäuse montiert ist, und die Ventilspring (6) den zweiten Ventilkopf (8) in dichte Anlage an den zweiten Ventilsitz (9) bringt, wenn die Buchse (7) abmontiert ist.
2. Gasflaschenventil nach Anspruch 1, dadurch **gekennzeichnet**, dass der Ventilkörper (4) ein Ober- und Mittel (18) zum Steuern des Ventilkörpers (4) in der Bohrung (14) aufweist, und ein Unterteil (4b), das den zweiten Ventilkopf (8) trägt.
3. Gasflaschenventil nach Anspruch 2, dadurch **gekennzeichnet**, dass das Ober- und das Unterteil (4a, 4b) des Ventilkörpers (4) mittels einer Schnappverbindung verbunden sind.
4. Gasflaschenventil nach Anspruch 1, dadurch **gekennzeichnet**, dass der Ventilkörper (4) ein einziges Stück ist, und dass der grösste Querschnitt des zweiten Ventilkopfes (8) kleiner ist als die vom zweiten Ventilsitz (9) abgegrenzte Öffnung (9a) und eine elastische Packung (21) trägt, deren Aussenkontur in einer mit dem zweiten Ventilsitz (9) parallelen Ebene gesehen, bei Gebrauch grösser ist als die Aussenkontur erwähnter Öffnung (9a).

5. Gasflaschenventil nach einem der vorhergehenden Ansprüche, dadurch **gekennzeichnet**, dass der Ventilkörper (4) Mittel (30) zum Führen des Ventilkörpers (4) in die durch den zweiten Ventilsitz (9) abgegrenzte Öffnung (9a) aufweist.
6. Gasflaschenventil nach einem der vorhergehenden Ansprüche, dadurch **gekennzeichnet**, dass die Anlage (10) für das eine Ende der Ventillfeder (6) ein ringförmiger Vorsprung in der Bohrung (14) des Ventilgehäuses (2) ist und den zweiten Ventilsitz (9) trägt.

inférieure (4a, 4b) du corps de soupape (4) sont reliées par un enclenchement rapide.

4. Soupape de bouteille à gaz selon la revendication 1, **caractérisée** en ce que le corps de soupape (4) forme un ensemble et en ce que la section la plus large de la seconde tête de soupape (8a) est moindre que l'ouverture (9a) définie par le second siège de soupape (9) et porte un joint élastique (21), dont la périphérie extérieure, considérée dans un plan parallèle au second siège de soupape (9), est plus grande, en service, que la périphérie extérieure de ladite ouverture (9a).

#### Revendications

1. Soupape (1) de bouteille à gaz pour bouteille de gaz liquifié, comprenant un boîtier de soupape (2) avec une bague (7), montée de façon détachable, avec un premier siège de soupape (3), un corps de soupape allongé (4), déplaçable dans une cavité (14) dans le boîtier de soupape (2), ledit corps de soupape (4) comprenant une première tête de soupape (5), un ressort de soupape (6) appuyant la première tête de soupape (5) contre le premier siège de soupape (3) dans le sens d'écoulement sortant du gaz, et un second siège de soupape (9) et une seconde tête de soupape (8) située en amont du premier siège de soupape (3) et de la première tête de soupape (5),

**caractérisée** en ce que la première tête de soupape (5) est montée de façon détachable sur le corps de soupape (4), en ce que la seconde tête de soupape (8) est aussi montée sur le corps de soupape (4), en ce que le ressort de soupape (6) est situé entre la première tête (5) et la seconde tête (8) de soupape, avec une extrémité en appui contre un épaulement (10) dans la cavité (14) du boîtier de soupape (1) et l'autre extrémité en appui contre le corps de soupape (4), en ce que l'ensemble de soupape constitué par le second siège de soupape (9) et la seconde tête de soupape (8) est toujours ouvert lorsque la bague (7) est montée dans le boîtier de soupape (2), et en ce que le ressort de soupape (6) amène la seconde tête de soupape (8) en contact étanche avec le second siège de soupape (9) lorsque la bague (7) a été démontée.

2. Soupape de bouteille à gaz selon la revendication 1, **caractérisée** en ce que le corps de soupape (4) comprend une partie supérieure (4a) portant la première tête de soupape (5) et pourvue de moyens (18) de guidage du corps de soupape (4) dans la cavité (14), et une partie inférieure (4b) portant la seconde tête de soupape (8).
3. Soupape de bouteille à gaz selon la revendication 2, **caractérisée** en ce que les parties supérieure et

5. Soupape de bouteille à gaz selon l'une quelconque des revendications précédentes, **caractérisée** en ce que le corps de soupape (4) comporte des moyens (30) de guidage du corps de soupape (4) dans l'ouverture (9a) définie par le second siège de soupape (9).

6. Soupape de bouteille à gaz selon l'une quelconque des revendications précédentes, **caractérisée** en ce que l'épaulement (10) pour la première extrémité du ressort de soupape (6) est une partie annulaire faisant saillie dans la cavité (14) du boîtier de soupape (2) et portant le second siège de soupape (9).

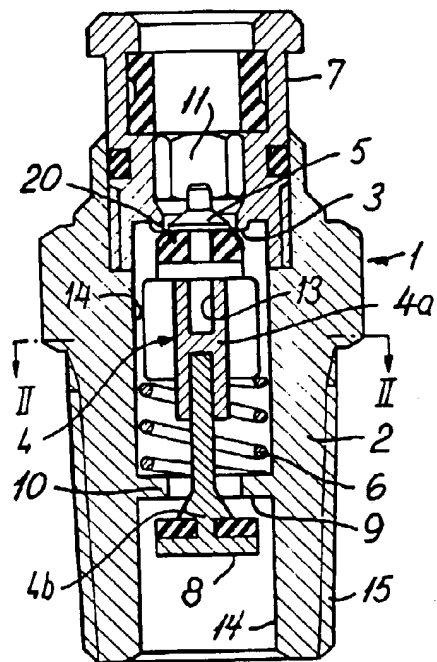


FIG. 1

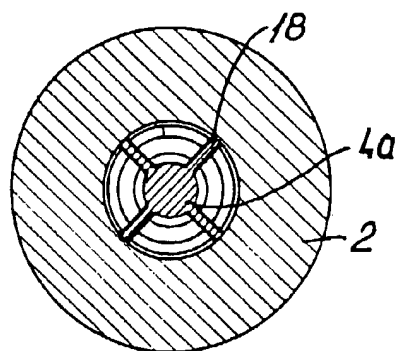


FIG. 2

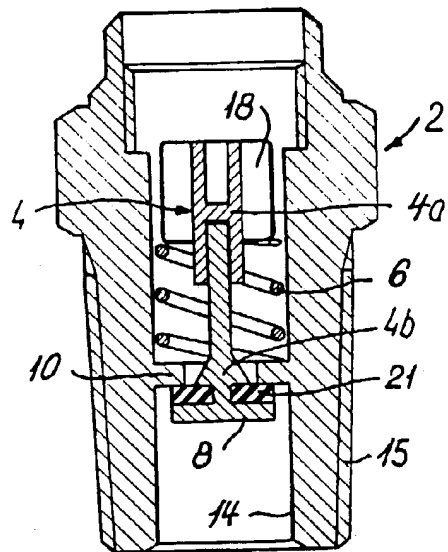
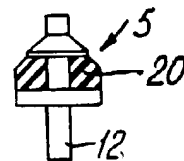
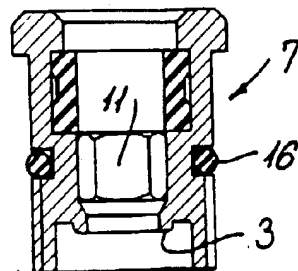


FIG. 3

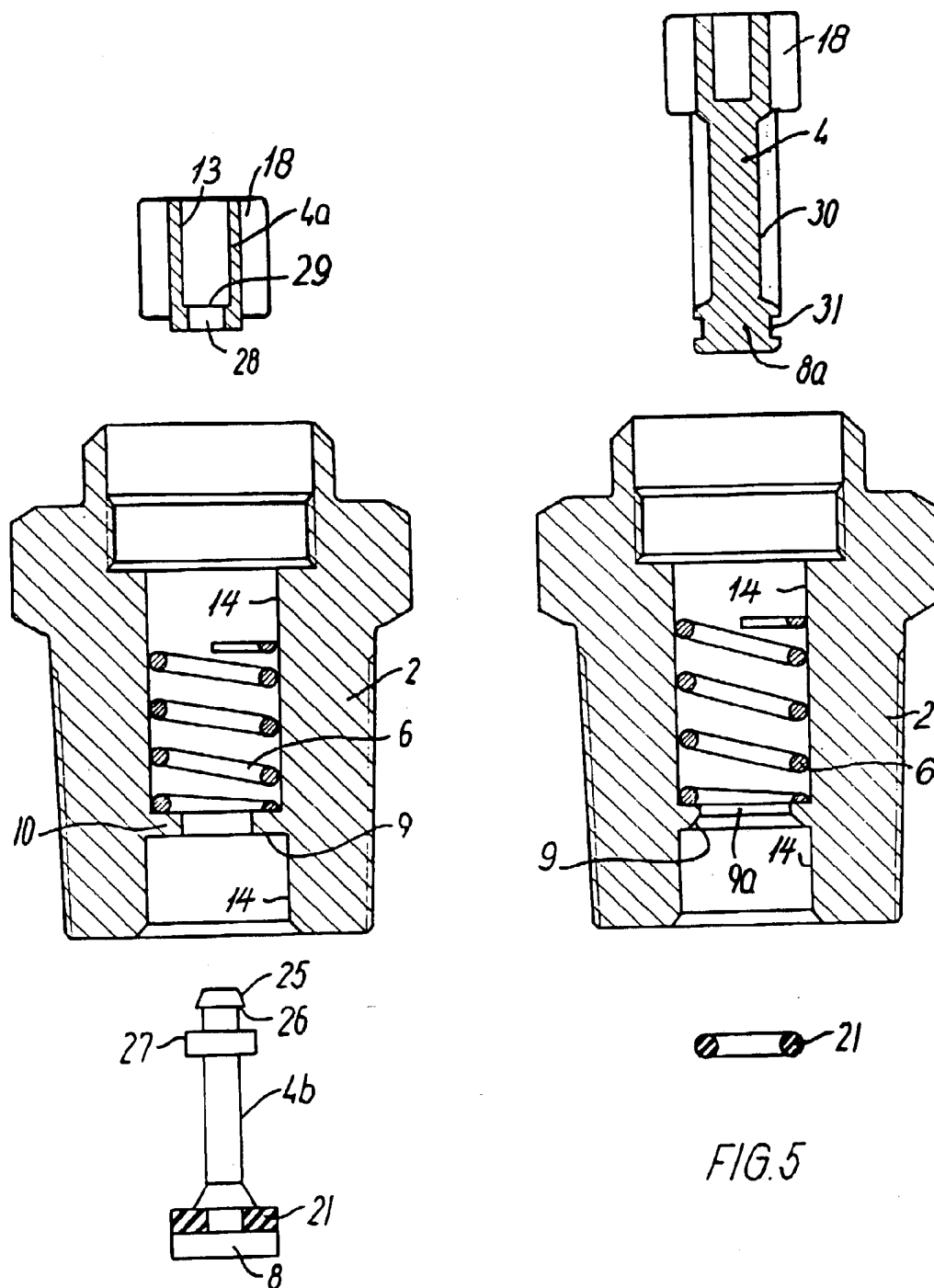


FIG. 4

FIG. 5